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el.96—11/03 Pub.605)	FORM 9-19	9–139	11. 1/
ractitionaria Dacket No	P-1094		

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of: YINYAN HUANG, ET. AL.

Application No.: 10 /025,662 Group No.: 1745 \(\square\$

Filed: DECEMBER 19, 2001 / Examiner: ANGELA J. MARTIN

For: AN EXHAUST TREATMENT AND FILTRATION SYSTEM FOR MOLTEN

CARBONATE FUEL CELLS

Confirmation No.:

6526

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

AMENDMENT TRANSMITTAL

WARNING: Failure to file a complete response in compliance with § 1.135(c) leads to a reduction in patent term adjustment - See § 1.704(c)(7).

1. Transmitted herewith is an amendment for this application.

STATUS

2.	Applic	ant	is		
		a s	mall entity. A statement:		
			is attached.		
			was already filed.		
			(When using Express Mail, the	ER 37 C.F.R. §§ 1.8(a) and 1.10* a Express Mail label number is mandatory; il certification is optional.)	
l h	ereby cer	tify th	at, on the date shown below, the	his correspondence is being:	
1				MAILING	
卤	deposite Box 145	d with 0, Ale	i the United States Postal Servic xandria, VA 22313-1450	ce in an envelope addressed to Commissioner for	Patents, P.O.
1		37	C.F.R. § 1.8(a)	37 C.F.R. § 1.10 *	
Ø	with suff	icient	postage as first class mail.	as "Express Mail Post Office to Addresse	e"
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	facsimile	trans	mitted to the Patent and Trade	mark Office, (703)	
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				(type or print name of person certifying)	

08/06/2004 HMARZI1 00000011 10025662

(Amendment Transmittal [9-19]-page 1 of 4)

^{*} Only the date of filing (§ 1.6) will be the date used in a patent term adjustment calculation, although the date on any certificate of mailing or transmission under § 1.8 continues to be taken into account in determining timeliness. See § 1.703(f). Consider "Express Mail Post Office to Addressee" (§ 1.10) or facsimile transmission (§ 1.6(d)) for the reply to be accorded the earliest possible filing date for patent term adjustment calculations.

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<u> </u>	other than a sma	I entity.	
		EXTENSION OF TER	М
NOTE:	has been filed after a Non	tent Cases (Supplement Amendm -Final Office Action, an extension of endment after expiration of the si	ents) — If a timely and complete response of time is not required to permit filing and/or nortened statutory period.
	filing and/or entry of a No of the shortened statutor for allowance. Of course	ice of Appeal or filing and/or entry y period unless the timely-filed re	n, an extension of time is required to permin of an additional amendment after expiration sponse placed the application in condition filed within the shortened statutory period, 185 (1061 O.G. 34-35).
NOTE:		or extensions of time in interferen reexamination proceedings.	ce proceedings, and 37 C.F.R. § 1.550(c)
NOTE:	to conclude processing of in excess of three months objection, argument, or or action was mailed or given shall be reduced by the nafter the date of mailing rejection, objection, argur	r examination of an application for that are taken to reply to any notice other request, measuring such thr ren to the applicant, in which case to umber of days, if any, beginning or or transmission of the Office con ment, or other request and ending riod, for reply that is set in the O	have failed to engage in reasonable efforts the cumulative total of any periods of time or action by the Office making any rejection, ee-month period from the date the notice he period of adjustment set forth in § 1.703 the day after the date that is three months inmunication notifying the applicant of the on the date the reply was filed. The period, ffice action or notice has no effect on the
	proceedings herein 136 apply.	are for a patent application	n and the provisions of 37 C.F.R.
	1 (0	complete (a) or (b), as appli	cable)
(a) 🖸	Applicant petitions (fees: 37 C.F.R. §	s for an extension of time of 1.17(a)(1)-(4) for the total n	under 37 C.F.R. § 1.136 umber of months checked below:
800	Extension (months) one month two months three months four months	Fee for other than small entity \$ 110.00 \$ 420.00 \$ 950.00 \$ 1,480.00	Fee for small entity \$ 55.00 \$ 210.00 \$ 475.00 \$ 740.00
		Fee:	110.00
If an a	additional extension o	of time is required, please	consider this a petition therefor.
	(check ar	nd complete the next item,	if applicable)
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An extension for months has already paid therefor of \$ is deducted from the total months of extension now requested.	been secured. The fee al fee due for the tota		
Extension fee due with this request	\$ <u>110.00</u>		
OR			

(b)
Applicant believes that no extension of term is required. However, this is a conditional petition is being made to provide for the possibility that applicant has inadvertently overlooked the need for a petition for extension of time.

(Amendment Transmittal [9-19]-page 2 of 4)

(Rel.96—11/03 Pub.605)	FORM 9-19	9-140

FEE FOR CLAIMS

		(Col. 1)		(Col. 2)	(Col. 3)	SMALL	ENTITY			THAN A ENTITY
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FEE DEFICIENCY

NOTE: If there is a fee deficiency and there is no authorization to charge an account, additional fees are necessary to cover the additional time consumed in making up the original deficiency. If the maximum, six-month period has expired before the deficiency is noted and corrected, the application is held abandoned. In those instances where authorization to charge is included, processing delays are encountered in returning the papers to the PTO Finance Branch in order to apply these charges prior to action on the cases. Authorization to charge the deposit account for any fee deficiency should be checked. See the Notice of April 7, 1986, (1065 O.G. 31-33).

6.	4	If any additional extension and/or fee is required, charge Account
		No. <u>03-3420</u>

AND/OR

If any additional fee for claims is required, charge Account No. __03-3420_____.

Reg. No.: 31,945

Tel. No.: (502) 589-4215

Customer No.:

SIGNATURE OF PRACTITIONER

SCOTT R. COX

(type or print name of practitioner)

400 WEST MARKET STREET, STE. 2200

P.O. Address

LOUISVILLE, KENTUCKY 40202

(Amendment Transmittal [9-19]-page 4 of 4)

KIRK-OTHMER

CONCISE ENCYCLOPEDIA OF CHEMICAL TECHNOLOGY

4th EDITION Volume 1

WILEY-INTERSCIENCE

A John Wiley & Sons, Inc., Publication

by Du Pont; the term copolymer refers to Celcon acetal copolymer resins (registered trademark of Hoechst Celanese Corporation).

Structure and Properties

The many commercially attractive properties of acetal resins are due in large part to the inherent high crystallinity of the base polymers. Values reported for percentage crystallinity (x-ray, density) range from 60 to 77%. The lower values are typical of copolymer. Polyoxymethylene most commonly crystallizes in a hexagonal unit cell with the polymer chains in a 9/5 helix.

The high crystallinity of acetal resins contributes significantly to their excellent resistance to most chemicals, including many organic solvents.

Mechanical Properties. Stiffness, resistance to deformation under constant applied load (creep resistance), resistance to damage by cyclical loading (fatigue resistance), and excellent lubricity are mechanical properties for which acetal resins are perhaps best known and which have contributed significantly to their excellent commercial success.

Typical values of important properties of general purpose acetal resins (homopolymer and copolymer) are collected in Table 1.

Electrical Properties. The dielectric constant is constant over the temperature range of most interest (-40 to 50°C).

Chemical Structure and Properties. Homopolymer consists exclusively of repeating oxymethylene units. The copolymer contains alkylidene units (eg, ethylidene—CH₂—CH₂—) randomly distributed along the chain. The number-average molecular weight of most commercially available acetal resins is between 20,000 and 90,000.

The ionic polymerizations of formaldehyde and trioxane are equilibrium reactions. Unless suitable measures are taken, polymer will begin to revert to monomeric formaldehyde at processing temperatures by depolymerization (called unzipping) which begins at chain ends.

Acetal resins are generally stable in mildly alkaline environments. However, bases can catalyze hydrolysis of ester end groups, resulting in less thermally stable polymer. Properly end-capped acetal resins, substantially free of ionic impurities, are relatively thermally stable. Like most other engineering thermoplastics, acetal resins are susceptible to photooxidation by oxidative radical chain reactions.

Manufacturing

Homopolymer. Formaldehyde polymerizes by both anionic and cationic mechanisms. Strong acids are needed to initiate cationic polymerization. Anionic polymerization can be initiated by relatively weak bases (eg, pyridine). Homopolymer is typically treated to replace hemiformal endgroups with more stable endgroups (eg, ester) in a process known as end-capping.

Copolymer. Copolymerization of trioxane with cyclic ethers or formals is accomplished with cationic initiators. Raw copolymer is typi-

cally treated in melt, suspension, or solution to depolymerize unstable fractions.

Product from melt or suspension treatment is obtained directly as crumb or powder. Polymer recovered from solution treatment is obtained by precipitative cooling or spray drying. Polymer with stable end groups may be washed and dried to remove impurities, especially acids or their precursors, prior to finishing operations.

Processing and Fabrication

Finishing. All acetal resins contain various stabilizers introduced by the supplier in a finishing extrusion (compounding) step.

Fabrication. Acetal resins are most commonly fabricated by injection molding.

Scrap and Recycle. Acetal resins can be processed with very little waste. Sprues, runners, and out-of-tolerance parts can, in general, be ground and the resins reused.

Resin Grades. Nonfilled and unmodified (except for stabilizers) grades of acetal resin are generally differentiated on the basis of melt index.

Health and Safety

When processed and used according to manufacturer's recommendations, acetal resins present no extraordinary health risks.

Uses

Acetal resins are used in conveying devices, gears, plumbing and irrigation applications, automotive parts, and many household appliances.

JOHN B. STARR Hoechst Celanese Corporation

- O. Vogl, ed., Polyaldehydes, Marcel Dekker, New York, 1967.
- R. N. MacDonald, Macromolecular Synthesis, Vol. 3, John Wiley & Sons, Inc., New York, 1968.
- A. Serle in J. M. Margolis, ed., Engineering Thermoplastics, Marcel Dekker, New York, 1985.

ACETATE AND TRIACETATE FIBERS. See FIBERS, CELLULOSE ESTERS.

ACETIC ACID AND DERIVATIVES

ACETIC ACID

Acetic acid, CH₃COOH, is a corrosive organic acid having a sharp odor, burning taste, and pernicious blistering properties. It is found

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[•] To convert MPa to psi, multiply by 145.

To convert J/m to ft · lb/in., divide by 53.39.

in ocean water, oilfield brines, rain, and at trace concentrations in many plant and animal liquids. It is central to all biological energy pathways. Fermentation of fruit and vegetable juices yields 2-12% acetic acid solutions, usually called vinegar (qv). Any sugar-containing sap or juice can be transformed by bacterial or fungal processes to dilute acetic acid.

Most of the acetic acid is produced in the United States, Germany, Great Britain, Japan, France, Canada, and Mexico. Total annual production in these countries is close to four million tons. Uses include the manufacture of vinyl acetate and acetic anhydride. Vinyl acetate is used to make latex emulsion resins for paints, adhesives, paper coatings, and textile finishing agents. Acetic anhydride is used in making cellulose acetate fibers, cigarette filter tow, and cellulosic plastics.

Physical Properties

Acetic acid, fp 16.635°C, bp 117.87°C at 101.3 kPa, is a clear, colorless liquid. Water is the chief impurity in acetic acid. Traces of acetaldehyde, acetic anhydride, formic acid, biacetyl, methyl acetate, ethyl acetoacetate, iron, and mercury are sometimes found.

A summary of the physical properties of glacial acetic acid is given in Table 1.

Chemical Properties

. Decomposition Reactions. Minute traces of acetic anhydride are formed when very dry acetic acid is distilled.

Acid-Base Chemistry. Acetic acid dissociates in water, $pK_a=4.76$ at 25°C. It is a mild acid which can be used for analysis of bases too weak to detect in water. It readily neutralizes the ordinary hydroxides of the alkali metals and the alkaline earths to form the corresponding acetates.

Acetylation Reactions. Alcohols may be acetylated without catalysts by using a large excess of acetic acid.

Nearly all commercial acetylations are realized using acid catalysts.

Economic Aspects

Acetic acid has a place in organic processes comparable to sulfuric acid in the mineral chemical industries and its movements mirror the industry. Growth of synthetic acetic acid production in the United States was greatly affected by the dislocations in fuel resources of the 1970s. The growth rate for 1988 was 1.5%.

About half of the world production comes from methanol carbonylation and about one-third from acetaldehyde oxidation. Another tenth of the world capacity can be attributed to butane-naphtha liquid-phase oxidation. Appreciable quantities of acetic acid are recovered from reactions involving peracetic acid.

Health and Safety

Acetic acid has a sharp odor and the glacial acid has a fiery taste and will penetrate unbroken skin to make blisters. Prolonged exposure to

Table 1. Properties of Glacial Acetic Acid

Property	Value	
freezing point, *C	16.635	
boiling point, *C	117.87	
density, g/mL at 20°	1.0495	
	1.36965	
refractive index, n_D^{25}	394.5	
heat of vaporization ΔH_v , J/g^a at bp	5.029	
specific heat (vapor), J/(g·K) ^a at 124°C	4.0 to 16.0	
flammability limits, vol % in air autoignition temperature, *C	465	

To convert J to cal, divide by 4.184.

air containing $5-10~\text{mg/m}^3$ does not seem to be seriously harmful, but there are pronounced, undesirable effects from constant exposure to as high as $26~\text{mg/m}^3$ over a 10-day period.

Glacial acetic acid is dangerous, but its precise toxic dose is not known for humans. The LD₅₀ for rats is said to be 3310 mg/kg, and for rabbits 1200 mg/kg. Ingestion of 80-90 g must be considered extraordinarily dangerous for humans. Vinegar, on the other hand, which is dilute acetic acid, has been used in foods and beverages since the most ancient of times.

FRANK S. WAGNER, JR. Nandina Corporation

- D. Ambrose and N. B. Ghiassee, J. Chem. Thermodyn. 19, 505-519 (1987)
- J. F. Roth, Catal. Today 13(1), 1-12 (1992), J. R. Zoeller and co-workers, ibid., 73-91 (1992).
- A. Popoff in J. J. Lagowski, ed., Chemistry of Nonaqueous Solvents, Vol. 3, Academic Press, New York, 1970.

ACETAMIDE

Acetamide, C₂H₅NO, mol wt 59.07, is a white, odorless, hygroscopic solid derived from acetic acid and ammonia. The melt is a solvent for organic substances; it is used in electrochemistry and organic synthesis. Pure acetamide has a bitter taste. It is found in coal mine waste dumps.

Physical and Chemical Properties

Table 1 lists many of acetamide's important physical properties. Acetamide, CH₃CONH₂, dissolves easily in water, exhibiting amphoteric behavior. It is slow to hydrolyze unless an acid or base is present. It combines with acids, eg, HBr, HCl, HNO₃, to form solid complexes.

Preparation and Manufacture

Most commercial routes for the production of acetamide involve dehydration of ammonium acetate:

Health and Safety

Acetamide has been used experimentally as a source of nonprotein nitrogen for sheep and dairy cattle. It does not appear to be toxic in amounts of about 2-3% of ration.

Economic Aspects

Heico Chemicals is the only producer of acetamide in the United States. Acetamide appears to have a wide spectrum of applications. It suppresses acid buildup in printing inks, lacquers, explosives, and perfumes. It is a mild moisturizer and is used as a softener for leather, textiles, paper, and certain plastics. It finds some applications in the synthesis of pharmaceuticals, pesticides, and antioxidants for plastics.

Table 1. Physical Properties of Acetamide

14510 21 213 21	
Property	Value
melting point (trigonal), *C	80.0-80.1
	353.33
triple point, K	264
heat of melting, ΔH_m kJ/kg ^a	59
dielectric constant	

To convert kJ to kcal, divide by 4.184.